

Work Order ID 54567

December 14, 2009 11:56:22 AM

Page 1

Item ID: D3638-1

Accept

Setup Start

Revision ID:

Stop

Item Name: Bushing

Start Date: 12/14/2009 Start Qty: 4.00

Cust Item ID:

Required Date: 12/18/2009 Req'd Qty: 4.00

Customer:

Reference: Return 2009 / RA109119

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____
QC: 2 Date: 09.12.14 SPC (Y/N): _____ Date: _____

Run Start
Stop

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Draw Number	Draw Rev.	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D3638	Rev B

100	QC5- Inspect part completeness to step on W/O	0.00
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QC	Memo	0.00
Quality Control	Original B51446.	

110	Identify as per dwg & Stock Location: _____	0.00
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Packaging	Memo	0.00
Packaging	Return to stock with the new batch #.	

120	QC21- Final Inspection - Work Order Release	0.00
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QC	Memo	0.00
Quality Control		

U 09.12.15

Work Order ID 51446

August 24, 2009 2:28:39 PM

Page 1

Item ID: D3638-1

Accept

Revision ID: B

Item Name: Bushing

Setup Start

Stop

Start Date: 8/25/09 Start Qty: 40.00

Required Date: 8/31/09 Req'd Qty: 40.00

Cust Item ID:

Customer:

Reference:

Approvals: Process Plan:

Date:

Tooling:

Date:

Run Start

Stop

QC:

Date:

SPC (Y/N):

Date:

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Draw
Number

Draw
Rev.

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

Draw Nbr

Revision Nbr

D3638

Rev B

100



Hardinge

Hardinge CNC Lathe Small

Hardinge CNC LATHE SMALL

Memo

Machine as per folio FA704 Debur and tumble

0.00

0.00

SA 09/08/25

40 0

110



QC

Quality Control

QC2- Inspect parts off machine FAI/FAIB

Memo

0.00

0.00

SA 09/08/25

40 0

120



QC

Quality Control

QC8- Inspect parts - second check

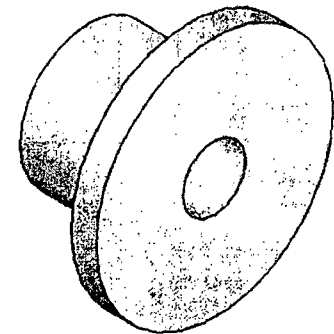
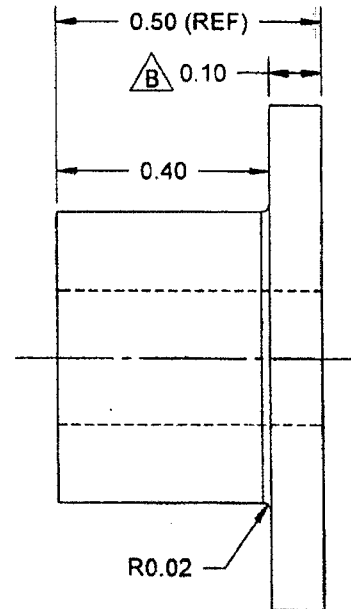
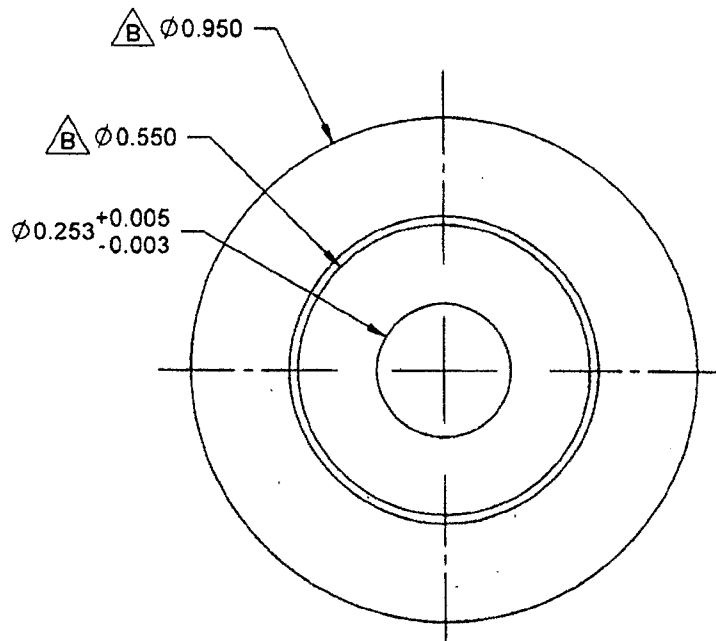
0.00

0.00

SA 09/08/26

40 0

REFERENCE ONLY



REFERENCE ONLY

W/O 51446

D3638-1 BUSHING
(REPLACES GENEVA P/N G10608-2)

RELEASED
07.11.14/4P

NOTES:

- 1) MATERIAL: AISI 303 ROUND BAR (REF DART SPEC M303R)
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: NONE
- 7) WEIGHT: 0.01lbs

B	INCREASE SHAFT OD FROM 0.375 TO 0.550; ADD FLANGE	LE	07.10.16
A	NEW ISSUE; REPLACES GENEVA G10608-2	LE	07.07.27
REV.	DESCRIPTION	BY	DATE
DESIGN	TS	DART AEROSPACE USA, INC. PORT HADLOCK, WA	
DRAWN	<i>LE</i>		
CHECKED	<i>LE</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>LE</i>	D3638	SHEET 1 OF 1
APPROVED	<i>LE</i>	TITLE	SCALE
DE APPR.	<i>LE</i>	BUSHING	3:1
DATE	07.10.16	COPYRIGHT © 2007 BY DART AEROSPACE USA, INC. THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE USA, INC.	